

STATEMENT OF WORK  
TYPE IV  
FOR  
REPAIR OF CONTINUOUS WAVE ILLUMINATOR TRAVELING WAVE TUBES

1.0      SCOPE

This Statement of Work describes the work tasks necessary to perform major repair Continuous Wave Illuminator Traveling Wave Tubes (CWI TWTs) meeting the requirements of NAVSEA Drawing 53711-5365132 and WS 9999/4. Specific TWTs to be repaired are s/n 70830 and 71050.

2.0      APPLICABLE DOCUMENTS

The following documents of the exact issue cited below, form a part of this Statement of Work (SOW), to the extent specified herein. In Sections 3 and forward of this SOW, the exact issue is not cited for convenience of reference.

2.1      PERFORMANCE SPECIFICATION

WS 9900/4B - Critical Item Product Function Specification for Tube, CW Amplifier, Final (OP/SM) Configuration Item Identification, dated 01 JUN 1993

2.2      OTHER

NAVSEA Drawing 53711-5365132 Revision C  
Test Software AAP 01 0803  
Deviation 0099-D0036  
Deviation 0099-D0037R2

2.3      COMMERCIAL SPECIFICATION

ISO 9001:2000

2.4      ORDER OF PRECEDENCE

In the event of a conflict between the text of this document and the references and/or drawings cited herein, the text of this document shall take precedence.

3.0      REQUIREMENTS

The contractor shall perform the following tasks to support major repair of CWI TWTs, which meet all requirements of specification WS 9900/4 and NAVSEA Drawing 53711-5365132. All new piece parts and material used in any of the repair efforts shall be of the latest configuration at the time the work is performed. Major repair are those repairs which require opening of the vacuum envelope and replacement of the gun at a minimum.

3.1      CONFIGURATION MANAGEMENT PROGRAM

The contractor shall maintain a configuration management (CM)

program, inclusive of hardware and software, consisting of the following elements:

- a. Configuration Identification
- b. Configuration Control
- c. Configuration Status Accounting
- d. Configuration Audits

#### 3.1.1 CONFIGURATION IDENTIFICATION BASELINE

The product baseline shall be established by:

- a. Configuration Item Specification
- b. Outline Drawing
- c. Bill of Materials
- d. Tube Design Drawings
- e. Tooling and Fixture Drawings
- f. Engineering Drawing Tree Flowchart
- g. Procedures (inclusive of automated testing software)
- h. Work Instructions

The product baseline may be reviewed by the Government at any time.

#### 3.1.2 CONFIGURATION CONTROL

Designated product baseline documents shall be changed only by an approved Engineering Change Proposal (ECP).

3.1.2.1 Class I ECPs shall be defined as any change to the configuration item's specification or outline drawing which affects form, fit, or function. All Class I ECPs shall be tracked to tube serial number effectivity.

3.1.2.2 Class II ECPs shall be defined as any which does not meet the definition of a Class I ECP. Class II ECPs shall be further categorized as tracked or non-tracked. Any ECP to a piece part, subassembly, or assembly, which changes the design, material, process, or lessens tolerances shall be categorized as tracked. Class II Tracked ECPs shall be tracked to serial number effectivity. If an ECP has no potential impact on tube life or performance, that ECP shall be categorized as non-tracked.

#### 3.1.3 CONFIGURATION STATUS ACCOUNTING

The contractor shall maintain a configuration status accounting system that identifies the status of changes to the baseline and the status of implementation of approved changes.

#### 3.1.4 SERIALIZATION

Sequential serial numbers, in ascending order, shall be assigned to each deliverable tube meeting the requirements of this contract utilizing the 73000 serial number series. The serial numbers shall sequentially follow the number used on contract N00104-98-D-G005. The records associated with a tube shall indicate the number of times the vacuum envelope has been opened. The first exhaust after the original effort

would be S/N plus R1, next exhaust would be S/N plus R2, etc. The numerical suffix is intended to historically show the number of times the vacuum envelope has been opened. This includes all vacuum opening including any prior to initial acceptance of a tube. The R suffix shall only be used when a tube must be exhausted. The serial number physically placed on the tube shall not reflect any suffix. If a tube is repaired within the warranty provisions of this contract, the above criteria also applies.

Anytime the vacuum envelope is replaced, a new serial number shall be assigned. The replaced S/N shall be reported to the Government.

#### 3.1.4.1

##### REPLACEMENT TUBES

If a tube is replaced under the warranty provisions of this contract, the replacement tube shall have a new serial number. Documentation shall include the serial number of the tube being replaced.

#### 3.2

##### QUALITY PROGRAM

The contractor shall maintain a quality program in compliance with the requirements of ANSI 9001:2000.

#### 3.2.1

##### QUALITY AUDITS OF CONTRACTORS

The Government reserves the right to perform quality audits to verify the contractor's compliance with the established quality program. Such audits shall consist of, but not be limited to, evaluation of records, processes, and product. The contractor shall be notified in writing of deficiencies found during these audits and shall be given a mutually agreed to period of time to correct such deficiencies. Failure to correct quality deficiencies may result in withholding of acceptance of the contract end item.

#### 3.2.2

##### NON-CONFORMING MATERIAL

Authority is delegated to the contractor to scrap or to rework non-conforming material to conform to applicable drawings or specifications. The contractor shall maintain a file of these actions and it shall be available for Government review. Authority for the disposition of non-conforming material to "Use-As-Is" is retained by the Government. Such material shall be subject to configuration control procedures.

#### 3.3

##### ACCEPTANCE TESTING

Prior to shipment, the contractor shall have satisfactorily subjected each CWI TWT to the requirements of the contractor's Acceptance Test Procedure (ATP), document VA5.343 and AAP 01 0803 if using automated testing.

#### 3.4

##### FAILED PRODUCT

The contractor shall perform failure analysis on all products returned under the warranty provisions of this contract.

a. A unit under warranty which requires reworking internal to the vacuum envelope shall be subjected to the same final acceptance test as a new unit.

b. A unit under warranty with repairs external to the vacuum envelope only shall be subjected to a short form final acceptance testing, defined in paragraph 3.4.1.

c. Upon satisfactory completion of the appropriate Acceptance Test of warranty repaired or replaced items, the balance of the warranty, in effect at the time of notification of warranty failure, shall resume.

#### 3.4.1 SHORT FORM FINAL ACCEPTANCE TESTING

3.4.1.1 If a CWI TWT is repaired under warranty and the effort consists of (1) repair where the vacuum integrity has not been violated, (2) the nameplate values have been changed, and (3) there have been no repairs or adjustments to the electron gun, only the following tests are required for acceptance of these repairs:

- a. Visual & Mechanical Inspection
- b. Pressure Proof
- c. Pressure Drop
- d. Turn On Procedure / Test Conditions
- e. RF Power Output (F1-F3)
- f. RF Power Output (F0-F1)
- g. AM/FM Noise, Narrow Band AM and FM
- h. Body Current as a Function of Frequency
- i. Solenoid current .5%

3.4.1.2 If a CWI TWT is repaired under warranty and the effort consists of (1) repair where the vacuum integrity has not been violated and (2) there have been repairs or adjustments to the electron gun, the following tests are required for acceptance of the repair:

- a. Hold
- b. Visual & Mechanical Inspection
- c. Pressure Proof
- d. Pressure Drop
- e. Turn On Procedure / Test Conditions
- f. RF Power Output (F1-F3)
- g. RF Power Output (F0-F1)
- h. AM/FM Noise, Narrow Band AM and FM
- i. Body Current as a function of Frequency
- j. Solenid current .5%
- k. Cathode roll-off curve

#### 3.6 PROGRAM MANAGEMENT

This contract effort shall include a Program Manager who shall be responsible for all matters pertaining to the AEGIS CWI TWT program. Duties include, but not be limited to:

- a. Developing and monitoring program schedules and milestones in accordance with contractual requirements
- b. Provide coordination across functional and supporting groups involved in fulfilling CWI TWT program requirements to assure communication between the groups and adherence to program schedules and milestones
- c. Prepare periodic program reports as required by this

- contract
- d. Prepare for Program Reviews and Working Sessions
  - e. Act as primary point of contact to NSWC Crane for all matters relating to the CWI TWT

3.7

CORRESPONDENCE

The contractor shall provide information copies of all Faxes (incoming and outgoing) and all contractor's correspondence (including email) outgoing to NSWC Crane concerning the AEGIS CWI TWT program to the AEGIS on site technical representative on the same day of transmission to NSWC Crane.

3.8

GOVERNMENT FURNISHED EQUIPMENT (GFE)

GFE currently assigned to N00164-02-M-2925 is authorized for use on this contract.



## CONTRACT DATA ELEMENTS LIST

(1 Data Item)

Form Approved  
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 116 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information, including suggestions for reducing this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1202, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the government issuing Contracting Officer for the Contract/PR No. in Block E.

A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY:	D. SYSTEM/ITEM	E. CONTRACT/PR NO.	F. CONTRACTOR	G. SUBTITLE	H. PRICE GROUP
	A	TOP _____ TM _____ OTHER X _____	<i>Contract Repair</i>		CPI PALO ALTO		
1. DATA ITEM NO.	2. TITLE OF DATA ITEM						17. PRICE GROUP
A001A	CONTINUED						
4. AUTHORITY (Data Acquisition Document No.)		5. CONTRACT REFERENCE		6. REQUIRING OFFICE		18. ESTIMATED TOTAL PRICE	
				NWSC 809			
7. DD 250 REQ	8. DIXST STATEMENT REQUIRED	9. FREQUENCY	10. DATE OF FIRST SUBMISSION	14. DISTRIBUTION			
				a. ADDRESSEE	b. COPIES		
E. APP CODE		11. AS OF DATE N/A	12. DATE OF SUBSEQUENT SUBM.		final draft/reg/repr		
16. REMARKS							
BLOCK 9 - CONTINUED							
DISTRIBUTION STATEMENT F							
"FURTHER DISSEMINATION ONLY AS DIRECTED BY AEGIS PROGRAM (PMS 400) OR HIGHER AUTHORITY. DATE OF DETERMINATION IS 26 NOV 2003."							
"WARNING - THIS DOCUMENT CONTAINS TECHNICAL DATA WHOSE EXPORT IS RESTRICTED BY THE ARMS EXPORT CONTROL ACT (TITLE 22, U.S.C. SEC. 2751 ET SEQ.) OR EXECUTIVE ORDER 13470. VIOLATIONS OF THESE EXPORT LAWS ARE SUBJECT TO SEVERE CRIMINAL PENALTIES."							
"DESTRUCTION NOTICE - FOR CLASSIFIED DOCUMENTS, FOLLOW THE PROCEDURES IN DOD 5220.22-M, INDUSTRIAL SECURITY MANUAL, SECTION II-19, OR OPNAVINST 5510.1G, CHAPTER 17. FOR UNCLASSIFIED, LIMITED DOCUMENTS, DESTROY BY ANY METHOD THAT WILL PREVENT DISCLOSURE OF CONTENTS OR RECONSTRUCTION OF THE DOCUMENT."							
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Debra Ramsey

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Previous editions are obsolete

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A. CONTRACT LINE ITEM NO.		B. EXHIBIT	C. CATEGORY:	TDF	TM	OTHER X
L						
D. SYSTEM/ITEM <i>cuI w/ Repair</i>		E. CONTRACT/PR NO.		F. CONTRACTOR CPI PALM ALTO		
1. DATA ITEM NO. <b>A002</b>		2. TITLE OF DATA ITEM REQUEST FOR DEVIATION		3. SUBTITLE MINOR WAIVER		
4. AUTHORITY (Data Acquisition Document No.: DI-CMAN-806402)		5. CONTRACT REFERENCE PARA 3.1.2 OF SOW		6. REQUIRING OFFICE NWSC 809		
7. DD 251 REQ LT	8. LIST STATEMENT REQUIRED	10. FREQUENCY ASREQ	12. DATE OF FIRST SUBMISSION SEE BLK 16	14. DISTRIBUTION		
9. APP CODE A	SEE BLK 16	11. AS OF DATE N/A	13. DATE OF SUBSEQUENT SUBM. SEE BLK 16	a. ADDRESSEE CODE 8091 (D. RAMSEY)	b. COPIES final draft reg repr	2 0
16. REMARKS  BLOCK 8 - THE AEGIS ON SITE REPRESENTATIVE WILL TAKE ONE OF THE FOLLOWING ACTIONS WITHIN 10 DAYS AFTER RECEIPT:  A. APPROVE OR REJECT.  B. REVIEW AND REQUIRE THE DOCUMENT TO BE SUBMITTED TO NSWC CRANE DIVISION FOR APPROVAL. NSWC CRANE DIVISION WILL PROVIDE WRITTEN RESPONSE WITHIN 30 DAYS AFTER SUBMISSION TO THE AEGIS ON SITE REPRESENTATIVE.  BLOCK 9 - DISTRIBUTION STATEMENT F. WARNING AND DESTRUCTION NOTICE APPLY.  BLOCK 10/12/13 - DOCUMENT SHALL BE SUBMITTED AS REQUIRED TO REQUEST ACTION.  BLOCK 14 - THE REPRODUCIBLE COPY SHALL BE SUBMITTED TO THE AEGIS ON SITE REPRESENTATIVE FOR APPROVAL OR REVIEW. SUBMISSIONS TO NSWC CRANE DIVISION FOR APPROVAL SHALL CONTAIN THE AEGIS ON SITE REPRESENTATIVE'S RECOMMENDATION. INFORMATION COPIES OF WAIVERS SHALL BE PROVIDED TO CODE 8091 WITHIN 5 DAYS AFTER AEGIS ON SITE REPRESENTATIVE'S ACTION.						
17. PRICE GROUP						
18. ESTIMATED TOTAL PRICE						
19. TOTAL ----- 0 3 1						

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the Committee

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CONTRACT DATA ELEMENTS LIST  
(1 Data Item)Form Approved  
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A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: A TDP <input type="checkbox"/> TM <input checked="" type="checkbox"/> OTHER <input type="checkbox"/>			
D. SYSTEM ITEM <i>CW/TWT Repair</i>	E. CONTRACT/PK NO.	F. CONTRACTOR CPI PALO ALTO			
1. DATA ITEM NO. <i>A003</i>	2. TITLE OF DATA ITEM REQUEST FOR DEVIATION	3. SUBTITLE MINOR DEVIATION	17. PRICE GROUP		
4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80640C	5. CONTRACT REFERENCE PARA 3.1.2 OF SOW	6. REQUIRING OFFICE NSWC 809	18. ESTIMATED TOTAL PRICE		
7. DL 250 REQ LT	8. DIST STATEMENT REQUIRED	10. FREQUENCY ASREQ	12. DATE OF FIRST SUBMISSION SEE BLK 16	14. DISTRIBUTION	
9. APP CODE A	11. AS OF DATE N/A	13. DATE OF SUBSEQUENT SUBM. SEE BLK 16	a. ADDRESSEE CODE 8091 (D. RAMSEY) ON SITE REP (CONTRACTOR'S FACILITY)	b. COPIES final draft reg repr 2 0	
16. REMARKS BLOCK 8 - THE AEGIS ON SITE REPRESENTATIVE WILL TAKE ONE OF THE FOLLOWING ACTIONS WITHIN 10 DAYS AFTER RECEIPT: A. APPROVE OR REJECT. B. REVIEW AND REQUIRE THE DOCUMENT TO BE SUBMITTED TO NSWC CRANE DIVISION FOR APPROVAL. NSWC CRANE DIVISION WILL PROVIDE WRITTEN RESPONSE WITHIN 30 DAYS AFTER SUBMISSION TO THE AEGIS ON SITE REPRESENTATIVE.  BLOCK 9 - DISTRIBUTION STATEMENT F, WARNING AND DESTRUCTION NOTICE APPLY. BLOCK 10/12/13 - DOCUMENT SHALL BE SUBMITTED AS REQUIRED TO REQUEST ACTION. BLOCK 14 - THE REPRODUCIBLE COPY SHALL BE SUBMITTED TO THE AEGIS ON SITE REPRESENTATIVE FOR APPROVAL OR REVIEW. SUBMISSIONS TO NSWC CRANE DIVISION FOR APPROVAL MUST CONTAIN THE AEGIS ON SITE REPRESENTATIVE'S RECOMMENDATION. INFORMATION COPIES OF DEVIATIONS SHALL BE PROVIDED TO CODE 8091 WITHIN 5 DAYS AFTER AEGIS ON SITE REPRESENTATIVE'S ACTION.					
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CONTINUATION OF THE INVESTIGATION  
BY THE POLICE

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A. CONTRACT LINE ITEM NO.	B. EXHIBIT A	C. CATEGORY: TDP	D. SYSTEM/ITEM <i>GW1 TWI Repair</i>	E. CONTRACT/PN NO.	F. CONTRACTOR CPI PALO ALTO	G. OTHER X
1. DATA ITEM NO.	2. TITLE OF DATA ITEM	3. SUBTITLE	17. PRICE GROUP			
<b>A004</b>	TEST REPORT					
4. AUTOPRIVTY (Data Acquisition Document No.) DI-NDT-20809E		5. CONTRACT REFERENCE SECTION 3.3 OF SOW # 3.4		6. REQUIRING OFFICE NWSC 808		18. ESTIMATED TOTAL PRICE
7. DD 250 REQ LT	8. DIST STATEMENT REQUIRED	10. FREQUENCY ASREQ	12. DATE OF FIRST SUBMISSION SEE BLK 16	14. DISTRIBUTION		
9. APP CODE N		11. AS OF DATE N/A	13. DATE OF SUBSEQUENT SUBM. SEE BLK 16	15. ADDRESSEE (D. RAMSEY)	b. COPIES final draft reg repr	
16. REMARKS						
<p>BLOCK 4 - COVER SHEET SHALL INCLUDE CONTRACT NUMBER AND CDRN NUMBER. CONTENT SHALL CONSIST OF DATA COLLECTED USING SOFTWARE PROVIDED BY THE GOVERNMENT. DID PARA. 10.1.3.1 SHALL INCLUDE PRODUCT BASELINE DESIGNATION DEVELOPED/MAINTAINED UNDER CDRN A001 AND ALL APPROVED EXCEPTIONS TO THAT BASELINE (CLASS I ECPS, CLASS II TRACTED ECPS, WAIVERS AND DEVIATIONS; FOR EACH SHIPPED UNIT. ONLY PARAGRAPHS 10.1.2, 10.2.3.2 AND 10.2.6.4.1 APPLY.</p> <p>BLOCK 5 - DISTRIBUTION STATEMENT F, WARNING AND DESTRUCTION NOTICE APPLY.</p> <p>BLOCK 9 - TEST DATA SHALL BE SUBMITTED FOR EACH UNIT ACCEPTED AND EACH UNIT RETURNED UNDER WARRANTY.</p> <p>BLOCK 10 - REPRODUCIBLE COPY FOR EACH INDIVIDUAL SHIPMENT SHALL BE MAILED WITH 5 DAYS OF TUBE SHIPMENT. HARD COPY DATA SHALL BE SUBMITTED FOR EACH MONTH'S TOTAL SHIPMENTS BY THE 15TH OF THE MONTH FOLLOWING SHIPMENT.</p> <p>BLOCK 14 - DATA SHALL BE PROVIDED TO THE AEGIS ON SITE REPRESENTATIVE FOR SCREENING AT THE TIME THE TUBE IS PRESENTED FOR ACCEPTANCE. REGULAR COPY IS ONLY REQUIRED FOR DATA TAKEN NOT USING THE GOVERNMENT FURNISHED SOFTWARE. REPRODUCIBLE FORMAT SHALL BE 5 1/4" CD ROM. REPRODUCIBLE FORMAT IS REQUIRED FOR ALL DATA TAKEN USING GOVERNMENT FURNISHED SOFTWARE.</p>						
15. TOTAL		0	1	0		

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Debra Ramsey

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A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY:	
	A	TDP	
D. SYSTEM/ITEM <i>CRITI Repair</i>	E. CONTRACT/PN. NO.	F. CONTRACTOR CPI PALO ALTO	
G. DATA ITEM NO. <b>A005</b>	H. TITLE OF DATA ITEM SEE BLK 16	I. SUBTITLE	
J. AUTHORITY (Data Acquisition Document No.) DI-MNTY-80175		K. CONTRACT REFERENCE PARA 3.4 OF SOW	
L. DD 236 REQ LT	M. DISTR STATEMENT REQUIREM.	N. FREQUENCY ASREQ	O. DATE OF FIRST SUBMISSION SEE BLK 16
P. APP CODE A	SEL BLK16	Q. AS OF DATE N/A	R. DATE OF SUBSEQUENT SUBM. SEE BLK 16
S. REMARKS			
BLOCK 3 - REPORT OF TUBE FAILURE FINAL ANALYSIS			
BLOCK 4 - DI-MNTY-80175 - DELETE PARAGRAPHS 10.2.2, 10.2.5, 10.2.16, 10.2.17, 10.2.18, AND 10.2.23 FOR THIS REQUIREMENT. DATA MAY BE IN CONTRACTOR'S FORMAT. 10.2.24 SHALL CONSTITUTE GOVERNMENT ACCEPTANCE.			
BLOCK 6 - THE AEGIS ON SITE REPRESENTATIVE WILL PROVIDE WRITTEN RESPONSE TO ANALYSIS WITHIN 5 DAYS AFTER RECEIPT.			
BLOCK 7 - DISTRIBUTION STATEMENT F. WARNING AND DESTRUCTION NOTICE APPL.			
BLOCK 8 - THE CONTRACTOR SHALL SUBMIT REPORTS AS REQUIRED TO DOCUMENT TUBE FAILURES WITHIN THE WARRANTY PERIOD.			
BLOCK 10 - DATA SHALL BE SUBMITTED WITHIN 60 DAYS AFTER RECEIPT OF THE A FAILED ITEM UNDER WARRANTY.			
BLOCK 12/13 - DATA SHALL BE SUBMITTED TO THE AEGIS ON SITE REPRESENTATIVE FOR ACTION.			
BLOCK 14 - DATA SHALL BE SUBMITTED TO THE AEGIS ON SITE REPRESENTATIVE FOR REVIEW PRIOR TO SUBMISSION TO CODE 8091. INFORMATION COPY SHALL BE PROVIDED TO CODE 8061 WITHIN 10 DAYS AFTER AEGIS ON SITE REPRESENTATIVE'S			
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16. ESTIMATED TOTAL PRICE			

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